Drying Tumblers
Stack 30 Pound (300 Liter) Capacity
Refer to Page 3 for Model Numbers

Part No. 70185001R6
December 2006
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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.
# Model Identification

Information in this manual is applicable to these tumbler models:

| DC0300DEL | JA0300DRG | LT0300DRG | SA0300DRG |
| DC0300DFG | JC0300DEL | NT0300DRG | SC0300DEL |
| DC0300DRG | JC0300DFG | PC0300DEL | SC0300DFG |
| DC0300DSL | JC0300DRG | PC0300DFG | SC0300DRG |
| DT0300DEL | JC0300DSH | PC0300DRG | SC0300DSH |
| DT0300DFG | JC0300DSL | PC0300DSL | SC0300DSL |
| DT0300DRG | JT0300DEL | PT0300DEL | ST0300DEL |
| DT0300DSH | JT0300DFG | PT0300DFG | ST0300DFG |
| DT0300DSL | JT0300DRG | PT0300DRG | ST0300DSH |
| JT0300DSH | JT0300DSL | ST0300DSL |

Control Suffixes (10th and 11th characters):

- **CD** - rotary coin drop
- **CX** - prep for coin
- **CY** - prep for card
- **EC** - electronic coin
- **EX** - electronic coin ready
- **CD** - rotary coin drop
- **CX** - prep for coin
- **CY** - prep for card
- **EC** - electronic coin
- **EX** - electronic coin ready

- **MT** - manual timer
- **OM** - OPL micro
- **NC** - NetMaster coin
- **NR** - NetMaster card
- **NX** - NetMaster prep for coin
- **NY** - NetMaster prep for card
- **ZC** - NetMaster coin - network ready
- **ZR** - NetMaster card - network ready
- **ZX** - NetMaster prep for coin - network ready
- **ZY** - NetMaster prep for card - network ready
# Electronic Coin Drop

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N/A = Part no longer available
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<td></td>
<td>70131701P</td>
<td>Timer</td>
<td>Heat; 60 Hertz; 60 minute; 24 Volt</td>
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<tr>
<td>6</td>
<td>70108001</td>
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<td>7</td>
<td>431353P</td>
<td>Potentiometer</td>
<td>Temperature switch; Includes nuts</td>
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<tr>
<td>8</td>
<td>431347P</td>
<td>Thermostat Module</td>
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<tr>
<td>9</td>
<td>34896</td>
<td>Circuit Board Support</td>
<td>4 required for models through Serial No. 9806013546; 8 required for models starting Serial No. 9806013547</td>
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<tr>
<td>10</td>
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<td>Timer Control Assembly</td>
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<td>11</td>
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<td>Mounting Bracket</td>
<td>Models starting Serial No. 9806013547</td>
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<td>Screw</td>
<td>Ground</td>
</tr>
<tr>
<td>15</td>
<td>M412079P</td>
<td>Timer</td>
<td>Cooling; 50 Hertz; 15 minute; 24 Volt</td>
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<td>70131801P</td>
<td>Timer</td>
<td>Cooling; 60 Hertz; 15 minute; 24 Volt</td>
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<tr>
<td>16</td>
<td>431357</td>
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<td>JC and JT models</td>
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<td>SC and ST models</td>
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<tr>
<td>17</td>
<td>N/A</td>
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<td>SC and ST models; Includes studs</td>
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<tr>
<td></td>
<td>70175906</td>
<td>Control Door Assembly</td>
<td>JC and JT models; Includes studs</td>
</tr>
<tr>
<td>18</td>
<td>70114401</td>
<td>Overlay</td>
<td>JT models</td>
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<td>70128101</td>
<td>Overlay</td>
<td>ST models</td>
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<td>70129901</td>
<td>Overlay</td>
<td>Upper; P models</td>
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<td>Overlay</td>
<td>Lower; P models</td>
</tr>
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<td>Overlay</td>
<td>SC models; Icon</td>
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<td>70135601</td>
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<td>19</td>
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<td>Start Switch</td>
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<td>20</td>
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<td>M410927</td>
<td>Knob</td>
<td>JC and JT models</td>
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<td>21</td>
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<td>22</td>
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<td>Screw</td>
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N/A = Part no longer available
## NetMaster Card Reader

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<td>Card Reader Harness Assembly</td>
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<tr>
<td>70206601</td>
<td>Card Reader Network Harness Assembly</td>
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<td>Card reader installed</td>
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<tr>
<td>2</td>
<td>70235101</td>
<td>Overlay</td>
<td>Card reader ready</td>
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<tr>
<td>2</td>
<td>70175911</td>
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<td></td>
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<tr>
<td>2</td>
<td>70348901</td>
<td>Control Plate Assembly</td>
<td>Card ready; ST models</td>
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<tr>
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<td>70349001</td>
<td>Control Plate Assembly</td>
<td>Card ready; JT models</td>
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</tr>
<tr>
<td>4</td>
<td>501524</td>
<td>Screw</td>
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</tr>
<tr>
<td>5</td>
<td>431318</td>
<td>Control Door Latch</td>
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<tr>
<td>6</td>
<td>505905P</td>
<td>Control Kit</td>
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<td>7</td>
<td>510068P</td>
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NetMaster Coin Drop
## NetMaster Coin Drop

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<td>Overlay</td>
<td>ST models; Single drop</td>
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<tr>
<td>70239401</td>
<td>Overlay</td>
<td>JT models; Single drop</td>
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<tr>
<td>70239402</td>
<td>Overlay</td>
<td>JT models; Dual drop</td>
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</tr>
<tr>
<td>70184102</td>
<td>Overlay</td>
<td>ST models; Dual drop</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>70175909</td>
<td>Control Door Assembly</td>
<td>ST models</td>
</tr>
<tr>
<td>70175910</td>
<td>Control Door Assembly</td>
<td>JT models</td>
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<td>3</td>
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<td>Latch Mounting Bracket</td>
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<tr>
<td>4</td>
<td>501524</td>
<td>Screw</td>
<td></td>
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<tr>
<td>5</td>
<td>431318</td>
<td>Control Door Latch</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>505905P</td>
<td>Control Kit</td>
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<td>38462P</td>
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<td>Token; 118–1</td>
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<td>Token; 118–5</td>
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<td>Canada; $.25</td>
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<td>200578P</td>
<td>Coin Drop Assembly</td>
<td>Canada; $.25 and 1.00</td>
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<td>38467</td>
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<td>Australia; $.20 and 1.00</td>
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<td>U.S.; $.25 and 1.00; Dual</td>
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<td>38519</td>
<td>Coin Drop Assembly</td>
<td>Japan; 100 and 500 yen</td>
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<td>38475</td>
<td>Coin Drop Assembly</td>
<td>Japan; 100 yen</td>
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<td>38521</td>
<td>Coin Drop Assembly</td>
<td>Korea; 100 and 500 won</td>
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<tr>
<td>38522</td>
<td>Coin Drop Assembly</td>
<td>New Zealand; $.20 and 1.00</td>
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<td>Token; 118–16</td>
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<td>38478</td>
<td>Coin Drop Assembly</td>
<td>Taiwan; 10NT</td>
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<td>39157</td>
<td>Coin Drop Assembly</td>
<td>Israel; Shekel</td>
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<td>70273802</td>
<td>Coin Drop Assembly</td>
<td>5 and 10 Krone</td>
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<td>8</td>
<td>70054</td>
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<td>9</td>
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<tr>
<td>10</td>
<td>70183901</td>
<td>Audit Switch Bracket</td>
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N/A = Part no longer available
NetMaster Network Interface Board
## NetMaster Network Interface Board

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<th>COMMENTS</th>
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<td>Communication Harness Assembly</td>
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<td>1</td>
<td>210097</td>
<td>Communication Board</td>
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<td>2</td>
<td>210098</td>
<td>PC Board Standoff</td>
<td>4 required</td>
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<td>70205401</td>
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<td>4</td>
<td>210099</td>
<td>Communication Connector</td>
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NetMaster Network Board
## NetMaster Network Board

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<th>DESCRIPTION</th>
<th>COMMENTS</th>
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<td>2</td>
<td>70203201</td>
<td>Control Housing Cover</td>
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Upper Front Panel Components
# Upper Front Panel Components

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<th>COMMENTS</th>
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<tbody>
<tr>
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<td>Emergency Stop Switch Harness Assembly</td>
<td>DC, JC, PC and SC models with MT control suffix</td>
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<tr>
<td>70173401P</td>
<td>Front Panel Filler</td>
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<td></td>
</tr>
<tr>
<td>M400972</td>
<td>Shadow Box Clip</td>
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</tr>
<tr>
<td>44018801</td>
<td>Pushbutton</td>
<td>JC and SC models with MT control suffix; If replacing this part, also order 44018701 Contact Block and 44018901 Contact Block</td>
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<tr>
<td>M412235</td>
<td>Emergency Stop Label</td>
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<td>70116701</td>
<td>Contact Block</td>
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<td>70176001P</td>
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<td>JT and ST models; Includes items 2 and 3</td>
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<td>JC and SC models; Includes items 2 and 3</td>
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<td>4</td>
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<td>Screw</td>
<td>JC and SC models</td>
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<tr>
<td>5</td>
<td>F430311</td>
<td>Washer</td>
<td>JC and SC models</td>
</tr>
<tr>
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<td>Door Switch Bracket</td>
<td>JC and SC models</td>
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<td>7</td>
<td>70072901</td>
<td>Nut</td>
<td>JC and SC models</td>
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<tr>
<td>8</td>
<td>70125101</td>
<td>Door Switch</td>
<td>JC and SC models</td>
</tr>
<tr>
<td>9</td>
<td>M401938</td>
<td>Screw</td>
<td>JC and SC models</td>
</tr>
<tr>
<td>10</td>
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<tr>
<td>11</td>
<td>70116901</td>
<td>Control Trim</td>
<td>Right; S models</td>
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<tr>
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<td>Left and right; J models</td>
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<tr>
<td>12</td>
<td>70114601</td>
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<td>Control Trim</td>
<td>Center; S models</td>
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<td>18</td>
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<td>Lock, Key and Nut Kit</td>
<td>Refer to note; RL001</td>
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<tr>
<td>19</td>
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<td>Screw</td>
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**NOTE:** Locks with key codes H2133, H2141 are no longer available. When replacing these items, order both lock and key.

## Lower Front Panel Components

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<th>COMMENTS</th>
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<td>Screw</td>
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<tr>
<td>3</td>
<td>M401223</td>
<td>Door Latch</td>
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</tr>
<tr>
<td>4</td>
<td>M400003</td>
<td>Pop Rivet</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>70119301</td>
<td>Door Switch Bracket</td>
<td>JC and SC models</td>
</tr>
<tr>
<td>6</td>
<td>70072901</td>
<td>Nut</td>
<td>JC and SC models</td>
</tr>
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<td>7</td>
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<td>Door Switch</td>
<td>JC and SC models</td>
</tr>
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<td>M401938</td>
<td>Screw</td>
<td>JC and SC models</td>
</tr>
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<td>F430311</td>
<td>Washer</td>
<td>JC and SC models</td>
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<td>Screw</td>
<td>JC and SC models</td>
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<td>70176101P</td>
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<td>JT and ST OPL models; Includes items 2 and 3</td>
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<td>Stainless steel; JC and SC coin models; Includes items 2 and 3</td>
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<td>Lower Front Panel Assembly</td>
<td>JC and SC OPL models; Includes items 2 and 3</td>
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<td>S models</td>
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<td>70117606</td>
<td>Kickplate</td>
<td>J models</td>
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<td>Screw</td>
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<tr>
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<td>Coin Vault Trim</td>
<td>Gray; J models</td>
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<td>Coin Vault Trim</td>
<td>Black; S models</td>
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<td>N/A</td>
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<td>White; P models</td>
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N/A = Part no longer available
Upper Cylinder Support Components
## Upper Cylinder Support Components

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<th>DESCRIPTION</th>
<th>COMMENTS</th>
</tr>
</thead>
<tbody>
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<td>EDC; Coin</td>
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<td>70058501</td>
<td>Pop Rivet</td>
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<tr>
<td>70022101</td>
<td>Partition Baffle</td>
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<td>Upper left</td>
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<tr>
<td>70232602</td>
<td>Partition Baffle</td>
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<td>Upper left; Models starting Serial No. 0001017880</td>
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<tr>
<td>70036601</td>
<td>Thermal Shield</td>
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<td>Discontinued after Serial No. 9807017397</td>
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<td>70015701</td>
<td>Baffle Gasket</td>
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<td>11.38 inches</td>
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<tr>
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<td>Lint Drawer Switch</td>
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</tr>
<tr>
<td>70232701</td>
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<tr>
<td>70015702</td>
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<td>8.75 inches</td>
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### Lower Cylinder Support Components

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<td>70232801</td>
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<td>430576</td>
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<td>21899</td>
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*Add Letter To Designate Color.  B - Battina Green  H - Harvest Gold  K - Red  L - Almond  P - Turquoise  V - Orange  W - White  X - Electric Blue*
Lint Drawer Components
# Lint Drawer Components

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<thead>
<tr>
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<th>COMMENTS</th>
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<tbody>
<tr>
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<td>4</td>
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<td>Overlay</td>
<td>ST models; Lower lint drawer</td>
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<tr>
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<td>70115201</td>
<td>Overlay</td>
<td>JT models; Lower lint drawer</td>
</tr>
<tr>
<td></td>
<td>70136601</td>
<td>Overlay</td>
<td>JC models; Lower lint drawer</td>
</tr>
<tr>
<td></td>
<td>70136401</td>
<td>Overlay</td>
<td>SC models; Lower lint drawer</td>
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<td>Lint Drawer Gasket</td>
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<tr>
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<td>20852</td>
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<td>Overlay</td>
<td>ST models; Upper lint drawer</td>
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<td>Overlay</td>
<td>JT models; Upper lint drawer</td>
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<td>70136501</td>
<td>Overlay</td>
<td>SC models; Upper lint drawer</td>
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<td>70136401</td>
<td>Overlay</td>
<td>JC models; Upper lint drawer</td>
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<td>8</td>
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<td>Key</td>
<td>RL001; For use on top access panel only; Refer to note</td>
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<td>Key</td>
<td>RL002; For use on top access panel and lint drawer; Refer to note</td>
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<td>Lock, Key and Nut Kit</td>
<td>RL001 key code; For use on top access panel only; Refer to note</td>
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<td>44089302P</td>
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<td>J models; Includes studs</td>
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<td>70173802</td>
<td>Lint Screen Panel Assembly</td>
<td>S models; Includes studs</td>
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<td>70323201</td>
<td>Lint Drawer Handle Plate</td>
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<td>70333101</td>
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**NOTE:** Locks with key codes H2133, H2141 are no longer available. When replacing these items, order both lock and key.
Door and Hinge Components
### Door and Hinge Components

<table>
<thead>
<tr>
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<td>Door Assembly</td>
<td>J models</td>
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<td>70212200</td>
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<td>P models</td>
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<td>Door Hinge Stainless steel</td>
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<td>61199</td>
<td>Screw</td>
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<td>70133601P</td>
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<td>400784P</td>
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<td>S models</td>
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<td>Door Switch Actuator Kit</td>
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<td>70024801</td>
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<td>S models</td>
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<td>400133</td>
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<td>Screw</td>
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## Cylinder, Trunnion and Bearing

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# Cylinder Channel Components

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Drive Motor Components
# Drive Motor Components

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## Drive Motors

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<td>70337801P</td>
<td>Drive Motor</td>
<td>Gas and steam models with: 100 Volt/50 or 60 Hertz/1 Phase, 120 Volt/60 Hertz/1 Phase, 120, 208 or 240 Volt/60 Hertz/1 Phase*; Electric models with: 200-208 Volt/60 Hertz/1 or 3 Phase, 200 Volt/50 Hertz/1 or 3 Phase, 240 Volt/60 Hertz/1 or 3 Phase</td>
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<tr>
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<td>70338101P</td>
<td>Drive Motor</td>
<td>Gas and steam models with: 200 Volt/50 Hertz/3 Phase, 230-240 Volt/50 Hertz/3 Phase, 240 Volt/60 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase; Electric models with: 380 Volt/50 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase</td>
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<tr>
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<td>70338001P</td>
<td>Drive Motor Kit</td>
<td>Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 230-240 Volt/50 Hertz/1 or 3 Phase</td>
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<tr>
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<td>70337901P</td>
<td>Drive Motor Kit</td>
<td>120-240 Volt/60 Hertz/1 Phase; Low Amp</td>
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*NOTE: Models starting Serial No. 9903002218 - 20 Amp motor*
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<td>34319</td>
<td>Leveling Leg</td>
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<td>21899</td>
<td>Nut</td>
<td></td>
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<td>70211501</td>
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<td>For a 20 Amp tumbler with 70262001P Motor</td>
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<td>JA and SA models</td>
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<td>Limit Thermostat</td>
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<td>6</td>
<td>70185401</td>
<td>Blower Motor Mounting Plate</td>
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<td>7</td>
<td>70359801P</td>
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<td>M400022</td>
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<td>M400034</td>
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<td>70014101</td>
<td>Blower Inlet Cone</td>
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<td>14</td>
<td>70017401</td>
<td>Washer</td>
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<td>70299201</td>
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<td>16</td>
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<td>17</td>
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Fan Motors
# Fan Motors

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<td>120 Volt/60 Hertz/1 Phase;</td>
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<td>Electric models with:</td>
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<td></td>
<td>200-208 Volt/60 Hertz/1 or 3 Phase,</td>
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<td>200 Volt/50 Hertz/1 or 3 Phase,</td>
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<td>240 Volt/60 Hertz/1 or 3 Phase</td>
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<td>380 Volt/50 Hertz/3 Phase,</td>
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<td>460-480 Volt/60 Hertz/3 Phase,</td>
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<td>Electric models with:</td>
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<td></td>
<td>380 Volt/50 Hertz/3 Phase,</td>
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<td>400-415 Volt/50 Hertz/3 Phase,</td>
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<td>460-480 Volt/60 Hertz/3 Phase</td>
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<td>Gas and steam models with:</td>
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<td>230-240 Volt/50 Hertz/1 Phase;</td>
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<td>Electric models with:</td>
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<td>230-240 Volt/50 Hertz/1 or 3 Phase</td>
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<td>Gas and steam models with:</td>
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<td>120, 208 or 240 Volt/60 Hertz/1 Phase*</td>
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* NOTE: Models starting Serial No. 9903002218 - 20 Amp motor
Gas Burner Housing
# Gas Burner Housing

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<tr>
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<td>M4747P3</td>
<td>Valve Bracket and Cover Kit</td>
<td>Upper; FG models through Serial No. 9807017397</td>
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<td></td>
<td>70133401</td>
<td>Gas Valve Cover</td>
<td>Lower; FG models through Serial No. 9807017397</td>
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<tr>
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<td>M4746P3</td>
<td>Valve Bracket and Cover Kit</td>
<td>RG models starting Serial No. 9807017398</td>
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<td>430497</td>
<td>Screw</td>
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</tr>
<tr>
<td>3</td>
<td>N/A</td>
<td>Stove Top and Sides</td>
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<tr>
<td>4</td>
<td>7018801</td>
<td>Burner Grill</td>
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<tr>
<td>5</td>
<td>70183001</td>
<td>Stove Back</td>
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N/A = Part no longer available
# Gas Burner Components

<table>
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<td>Gas Valve Harness Assembly</td>
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<tr>
<td>M4707P3</td>
<td>L.P. Conversion Kit</td>
<td></td>
<td>Models DT0300DFG, JT0300DFG, PT0300DFG and ST0300DFG; 0-2,000 feet; Contains parts to convert both gas valves; For models with 176,000 Btu input order 2 of M4729P3 Down Rated Burner Kit in addition to the M4707P3 L.P. Conversion Kit. For altitudes higher than 2,000 feet refer to Installation Manual for proper orifices.</td>
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<tr>
<td>70270901P</td>
<td>Airflow Switch Kit</td>
<td>Includes items 2-7</td>
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<tr>
<td>M4733P3</td>
<td>N.G. Valve Conversion Kit</td>
<td>FG models; Original burner is replaced by M4729P3 Down Rated Burner Kit on FG models</td>
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<td>Screw</td>
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<td>70271601</td>
<td>Airflow Switch Plate</td>
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<td>M400979</td>
<td>Nut</td>
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<td>70266201</td>
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<td>Airflow Switch</td>
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<td>Gas Burner</td>
<td>RG models starting Serial No. 980717398; Downrated FG models</td>
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<td>05161</td>
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<td>JA and SA models</td>
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<td>Limit Thermostat</td>
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Gas Valve and Piping
## Gas Valve and Piping

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<td>O-Ring</td>
<td>Spud adapter to valve</td>
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<td>M4733P3</td>
<td>N.G. Valve Conversion Kit</td>
<td>Regulated</td>
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<td>M4734P3</td>
<td>L.P. Valve Conversion Kit</td>
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<td>9.5; Upper unit</td>
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<td>Upper unit</td>
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<td>Lower to upper gas valve; Models through Serial No. 9903028339</td>
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<td>23222</td>
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<td>L.P. Valve</td>
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## Gas Valve Assembly

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Burner Orifices
FG and RG Models
## Burner Orifices

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<td>Liquid Petroleum Gas (L.P.); FG models; 0-2,000 feet; 7/64 (2.8 mm)</td>
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<td>M411375</td>
<td>Burner Orifice</td>
<td>L.P.; FG models; 2,001-4,000 feet; Drill no. 36 (2.7 mm)</td>
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<td>M401024</td>
<td>Burner Orifice</td>
<td>L.P.; FG models; 4,001-6,000 feet; Drill no. 37 (2.6 mm)</td>
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<td>M411376</td>
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<td>L.P.; FG models; 6,001-8,000 feet; Drill no. 38 (2.6 mm)</td>
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<td>M406361</td>
<td>Burner Orifice</td>
<td>L.P.; FG models; 8,001-10,000 feet; Drill no. 40 (2.5 mm)</td>
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<td>Natural Gas (N.G.); FG models; 0-2,000 feet; Drill no. 15 (4.6 mm)</td>
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<td>M411374</td>
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<td>N.G.; FG models; 4,001-6,000 feet; Drill no. 17 (4.4 mm)</td>
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<td>M402995</td>
<td>Burner Orifice</td>
<td>N.G.; FG models; 6,001-8,000 feet; Drill no. 19 (4.2 mm)</td>
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<td>M401002</td>
<td>Burner Orifice</td>
<td>N.G.; FG models; 8,001-10,000 feet; Drill no. 20 (4.1 mm)</td>
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<td>M406361</td>
<td>Burner Orifice</td>
<td>L.P.; RG models; 0-2,000 feet; Drill no. 40 (2.5 mm)</td>
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<td>M403017</td>
<td>Burner Orifice</td>
<td>L.P.; RG models; 2,001-6,000 feet; Drill no. 42 (2.4 mm)</td>
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<td>L.P.; RG models; 6,001-8,000 feet; Drill no. 43 (2.3 mm)</td>
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<td>M401011</td>
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<td>L.P.; RG models; 8,001-10,000 feet; Drill no. 44 (2.2 mm)</td>
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<td>N.G.; RG models; 2,001-4,000 feet; Drill no. 22 (4.0 mm)</td>
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<td>M402980</td>
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<td>N.G.; RG models; 4,001-6,000 feet; Drill no. 24 (3.9 mm)</td>
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<td>M401000</td>
<td>Burner Orifice</td>
<td>N.G.; RG models; 6,001-8,000 feet; Drill no. 26 (3.7 mm)</td>
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Electric Heater Components

1

2

3

4

5

6

T443P_70185001
## Electric Heater Components

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# Steam Heater Components

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Rear Control Box - Gas Non-CE Models (Drawing 2 of 2)
## Rear Control Box - Gas Non-CE Models (Drawing 2 of 2)

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## Rear Control Box - Steam Non-CE Models

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# Rear Control Box - Electric Non-CE Models

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# Rear Control Box - Gas CE Models

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N/A = Part no longer available
## Rear Control Box - Steam CE Models

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N/A = Part no longer available
Rear Control Box - Electric CE Models
Through Serial No. 112006347

Diagram of the rear control box with labeled parts numbered 1 to 16.
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N/A = Part no longer available
Rear Control Box - Electric CE Models
Starting Serial No. 112006348
### Rear Control Box - Electric CE Models
**Starting Serial No. 112006348**

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